

**PRODUCT DESCRIPTION**

THE **CYATEC CY2500E20** IS A CYANOACRYLATE ADHESIVE WITH A MEDIUM CURE SPEED AND A HIGH VISCOSITY. IT'S INTENDED FOR APPLICATIONS THAT REQUIRES A HIGH VISCOSITY AND SPECIFIC PARTS REALIGNMENT. IT BONDS A WIDE VARIETY OF MATERIALS INSTANTLY, STRONGLY AND DURABLY SUCH AS MOST METALS, PLASTICS, LEATHER, CERAMIC AND RUBBER. IN ADDITION, IT WILL BE USEFUL FOR A WIDE VARIETY OF APPLICATIONS AND REPAIRS IN THE MANUFACTURING INDUSTRY.

**TECHNICAL DATA**

<b>TYPE :</b>	ETHYL CYANOACRYLATE
<b>COLOUR :</b>	TRANSPARENT (CLEAR)
<b>ODOUR :</b>	BITTER AND IRRITATING
<b>VISCOSITY :</b>	2500 CPS @ 25°C(77° F)
<b>OPEN TIME :</b>	20 SECONDS (APPROXIMATIVELY)
<b>SETTING TIME :</b>	24 HOURS
<b>CONSISTENCY :</b>	CLEAR AND TRANSLUCENT LIQUID
<b>TOXICITY :</b>	SIMDUT CLASSE B-3, D-2B
<b>POLYMERIZATION :</b>	YES
<b>THINNER :</b>	ACETONE
<b>SPECIFIC GRAVITY :</b>	1,04
<b>SHELF LIFE :</b>	12 MONTHS (COOL STORAGE MIGHT INCREASE SHELF LIFE)
<b>STORAGE :</b>	STORE IN A COOL PLACE (REFRIGERATED). KEEP IN A CLOSED CONTAINER AWAY FROM EXCESSIVE HEAT AND FROM ANY SOURCES OF IGNITION AND LIGHT. KEEP OUT OF REACH FROM CHILDREN.
<b>PRECAUTIONS :</b>	<b>WARNING:</b> INSTANTLY GLUE SKIN; MAY CAUSE SEVERE EYE INJURIES. BE SURE TO READ AND UNDERSTAND THE MATERIAL SAFETY DATA SHEET (MSDS) BEFORE USING THIS PRODUCT.

**APPLICATION METHOD**

THE **CYATEC CY2500E20** IS APPLIED BY DROPPER. ALL SURFACE MUST BE CLEAN, DRY, WITHOUT DUST AND FAT FREE. FOR BEST RESULTS, SAND OR ABRABE GENTLY THE PARTS TO BE GLUED. APPLY SMALL DROPS OF GLUE ON BOTH SIDES AND ASSEMBLE. IF THE USE OF AN ACCELERATOR IS REQUIRED, ONLY APPLY IT ON ONE SIDE. ON THE OTHER ONE, APPLY A THIN FILM OF ADHESIVE AND BRING BOTH PIECES TOGETHER IMMEDIATELY. HOLD FIRMLY FOR A FEW SECONDS. WHEN USE FOR BONDING O'RINGS, MAKE SURE TO CUT EACH END TO OBTAIN BEST POSSIBLE STRENGTH.

**IMPORTANT NOTICE**

ALL STATEMENTS, RECOMMENDATIONS AND TECHNICAL INFORMATION CONTAINED IN THIS DOCUMENT ARE BASED ON TESTS AND INFORMATION WHICH TEC-N-TEC BELIEVES TO BE ACCURATE AS OF THIS DATE. THE BUYERS HOWEVER SHOULD TEST THIS PRODUCT BEFORE USE. TEC-N-TEC WILL ASSUME NO OBLIGATION OR LIABILITY FOR RESULTS OBTAINED FROM THE USE OF THIS PRODUCT.

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