

PRODUCT DESCRIPTION

THE SURFACE ACCELERATOR **TURBO1** IS AN SOLVENT BASED ACTIVATOR FOR CYANOACRYLATE. IT IS DEVELOPPED TO INCREASE THE SPEED OF CURE OF THE CYANOACRYLATE ADHESIVES. IT CAN BE APPLY BEFORE OR AFTER THE ADHESIVE.

TECHNICAL DATA

TYPE :	ORGANIC ACTIVATOR
COLOUR :	FROM CLEAR TO AMBER
ODOUR :	ACETONE
VISCOSITY :	1 CPS @ 20°C(68° F)
OPEN TIME :	< 25 SECONDS
CONSISTENCY :	LIQUID
TOXICITY :	SIMDUT CLASSE B.2, D.2.A, D.2.B
SPECIFIC GRAVITY :	0,7926
SHELF LIFE :	12 MONTHS (COOL STORAGE MIGHT INCREASE SHELF LIFE)
STORAGE :	STORE IN A COOL PLACE (REFRIGERATED). KEEP IN A CLOSED CONTAINER AWAY FROM EXCESSIVE HEAT AND FROM ANY SOURCES OF IGNITION AND LIGHT. KEEP OUT OF REACH FROM CHILDREN.
PRECAUTIONS :	WARNING: BE SURE TO READ AND UNDERSTAND THE MATERIAL SAFETY DATA SHEET (MSDS) BEFORE USING THIS PRODUCT.

APPLICATION METHOD**USING AFTER THE ADHESIVE :**

- APPLY THE CYANOACRYLATE ADHESIVE TO THE PARTS TO BE GLUED OR FIXED.
- APPLY THE ACCELERATOR DIRECTLY ON THE ADHESIVE BY SPRAY OR DROPS (RATIO 1:1)

USING BEFORE THE ADHESIVE :

- APPLY A LAYER OF ACCELERATOR ON THE SURFACE TO BE GLUED BY SPRAY, DROPS OR BRUSH (RATIO 1:1)
- PLEASE ALLOW TIME FOR THE SOLVENT TO EPAVORATE UNTIL THE SURFACE IS COMPLETELY DRY (APPROXIMATELY 25 SECONDS).
- APPLY THE CYANOACRYLATE IMMEDIATELY AFTER THE ACTIVATOR AS DRY (MAXIMUM 45 SECONDS).
- THE ACTIVATOR CAN BE RE-APPLIED WHEN NEEDED IF THE 45 SECONDS DELAY AS EXPIRED.

IMPORTANT NOTICE

ALL STATEMENTS, RECOMMENDATIONS AND TECHNICAL INFORMATION CONTAINED IN THIS DOCUMENT ARE BASED ON TESTS AND INFORMATION WHICH TEC-N-TEC BELIEVES TO BE ACCURATE AS OF THIS DATE. THE BUYERS HOWEVER SHOULD TEST THIS PRODUCT BEFORE USE. TEC-N-TEC WILL ASSUME NO OBLIGATION OR LIABILITY FOR RESULTS OBTAINED FROM THE USE OF THIS PRODUCT.

THE PRODUCT AND INFORMATION HEREIN ARE BELIEVES TO BE TRUE. TEC-N-TEC INC. WILL NOT BE LIABLE FOR ANY DIRECT, INDIRECT CONSEQUENTIAL ECONOMIC OR ANY OTHER DAMAGE WHATSOEVER, EXCEPT TO REPLACE THE PRODUCT AND OR REFUND THE PURCHASE PRICE TO THE PURCHASER.

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