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TECHNICAL DATA SHEET

RIV-306 PACKAGING HOT MELT ADHESIVE

DESCRIPTION & SUGGESTED USES

RIV-306 is a translucent, yellowish, medium hard thermoplastic adhesive. It will give permanent bond. It is used as a general-purpose case and carton sealing hot melt adhesive.

RIV-306 can be applied using conventional equipment: extruders, wheels or reservoir pumps.

TECHNICAL PROPERTIES

Type	Synthetic thermoplastic
Form	Beads
Colour	Translucent yellowish
Viscosity (cps @ 177°C)	650-950
Softening point (°C)	100 - 115
Specific gravity	0.98
Open time	Medium, fast
Speed of bond formation	Fast

OPERATING CONDITIONS

Suggested running temperature: 160 – 177°C.

Clean up method: Heat, scraper, mineral oil.

Storage:

Store in a cool and dry place. Keep covered to prevent contamination. Rotate stock using oldest material first.

This product meets composition requirements of Indirect Food Additives Regulation 21 CFR 175.105 “Adhesives”.

The use of **RIV-306** does not contravene Division 23 of the Canadian Food and Drug Regulations. The adhesive must be applied to the exterior surface of a functional barrier food packaging material. The glued surfaces must not come in contact with the food contact surface of the food packaging material. This is to preclude any migration of the chemical components of the adhesive to the food or food contact surfaces.

SHELF LIFE

For best results, use within one year from date of shipment.

ENVIRONMENTAL IMPACT

This product, as supplied, is not considered to be hazardous or to be an environmental contaminant.

Unwanted product may usually be disposed of safely into municipal solid waste streams. However, to reduce impact on landfill sites, every effort should be made to use unwanted product for its original or for similar end use.