

PRODUCT DESCRIPTION

THE **CYATEC CY80E30** IS A CYANOACRYLATE ADHESIVE WITH A SUPER FAST CURE SPEED AND A MEDIUM VISCOSITY. IT'S SPECIFICALLY FORMULATED TO BOND RUBBER AND PLASTIC PARTS. IT BONDS A WIDE VARIETY OF MATERIALS INSTANTLY, STRONGLY AND DURABLY SUCH AS RUBBER PARTS, RUBBER O'RINGS, WEATHERSTRIPPING, INJECTION MOLDED BADGES, LABELS, STEEL, PLASTICS, ALUMINUM, LEATHER AND CERAMICS. IN ADDITION, IT WILL BE USEFUL FOR A WIDE VARIETY OF APPLICATIONS AND REPAIRS IN THE MANUFACTURING INDUSTRY.

TECHNICAL DATA

TYPE :	ETHYL CYANOACRYLATE
COLOUR :	TRANSPARENT (CLEAR)
ODOUR :	BITTER AND IRRITATING
VISCOSITY :	80 - 100 CPS @ 25°C(77° F)
OPEN TIME :	30 SECONDS (APPROXIMATIVELY)
SETTING TIME :	24 HOURS
CONSISTENCY :	CLEAR AND TRANSLUCENT LIQUID
TOXICITY :	SIMDUT CLASSE B-3, D-2B
POLYMERIZATION :	YES
THINNER :	ACETONE
SPECIFIC GRAVITY :	1,04
SHELF LIFE :	12 MONTHS (COOL STORAGE MIGHT INCREASE SHELF LIFE)
STORAGE :	STORE IN A COOL PLACE (REFRIGERATED). KEEP IN A CLOSED CONTAINER AWAY FROM EXCESSIVE HEAT AND FROM ANY SOURCES OF IGNITION AND LIGHT. KEEP OUT OF REACH FROM CHILDREN.
PRECAUTIONS :	WARNING: INSTANTLY GLUE SKIN; MAY CAUSE SEVERE EYE INJURIES. BE SURE TO READ AND UNDERSTAND THE MATERIAL SAFETY DATA SHEET (MSDS) BEFORE USING THIS PRODUCT.

APPLICATION METHOD

THE **CYATEC CY80E30** IS APPLIED BY DROPPER. ALL SURFACE MUST BE CLEAN, DRY, WITHOUT DUST AND FAT FREE. FOR BEST RESULTS, SAND OR ABRABE GENTLY THE PARTS TO BE GLUED. APPLY SMALL DROPS OF GLUE ON BOTH SIDES AND ASSEMBLE. IF THE USE OF AN ACCELERATOR IS REQUIRED, ONLY APPLY IT ON ONE SIDE. ON THE OTHER ONE, APPLY A THIN FILM OF ADHESIVE AND BRING BOTH PIECES TOGETHER IMMEDIATELY. HOLD FIRMLY FOR A FEW SECONDS. WHEN USE FOR BONDING O'RINGS, MAKE SURE TO CUT EACH END TO OBTAIN BEST POSSIBLE STRENGTH.

IMPORTANT NOTICE

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