

PRODUCT DESCRIPTION

THE **TECBLOK TK131** IS A MEDIUM STRENGTH THREAD-LOCKING ANAEROBIC ADHESIVE FOR BONDING AND SEALING THREADS AND CYLINDRICAL PARTS. THIS PRODUCT IS HIGHLY RESISTANT TO HEAT, VIBRATIONS, WATER, GASES, OILS, HYDROCARBONS AND MANY CHEMICALS. IDEAL TO PREVENT SCREW OR BOLT FROM A DIAMETER OF 1/4"(6MM) UP TO 3/4"(10MM) FROM LOOSENING. PERFECT FOR APPLICATION USING BOLTS, SCREWS OR STUDS. MEETS 90 % OF ALL APPLICATION OF THREADLOCKER FOR NUTS AND BOLTS.

TECHNICAL DATA

TYPE :	METHACRYLATE ESTER
COLOUR :	BLUE
VISCOSITY :	1200 CPS @ 25º C(77º F)
HANDLING CURE TIME :	10 MINUTES
FUNCTIONAL CURE TIME :	1-3 HOURS
FULL CURE TIME :	24 HOURS
CONSISTENCY :	LIQUID
SPECIFIC GRAVITY :	1,07
TEMPERATURE RANGE :	-55º C (-67º F) @ 150ºC(302º F)
MILITARY SPECIFICATIONS :	MIL-S-46163 TYPE II GRADE N MIL-S-22473E LETTER GRADE CVV
SHELF LIFE :	24 MONTHS
STORAGE :	STORE THIS PRODUCT IN A COOL AND DRY PLACE. KEEP IN CLOSED CONTAINER AT ROOM TEMPERATURE (BETWEEN 7º C (46º F) AND 27º C (82º F)). KEEP OUT OF CHILDREN REACH. NEVER RETURN UNUSED MATERIAL INTO ORIGINAL CONTAINER, AS THIS MAY AFFECT THE PRODUCT PROPERTIES.

APPLICATION METHOD

THE **TECBLOK TK131** IS APPLIED DIRECTLY ON THE BOLT IN SUFFICIENT QUANTITY TO FILL THREADS. ALL SURFACE SHOULD BE CLEAN, DRY, WITHOUT DUST AND FAT FREE. SHAKE WELL BEFORE USING.

IMPORTANT NOTICE

ALL STATEMENTS, RECOMMENDATIONS AND TECHNICAL INFORMATION CONTAINED IN THIS DOCUMENT ARE BASED ON TESTS AND INFORMATION WHICH TEC-N-TEC BELIEVES TO BE ACCURATE AS OF THIS DATE. THE BUYERS HOWEVER SHOULD TEST THIS PRODUCT BEFORE USE. TEC-N-TEC WILL ASSUME NO OBLIGATION OR LIABILITY FOR RESULTS OBTAINED FROM THE USE OF THIS PRODUCT.

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