

**PRODUCT DESCRIPTION**

THE **TECBLOK TK111** IS A LOW STRENGTH THREAD-LOCKING ANAEROBIC ADHESIVE FOR BONDING AND SEALING THREADS AND CYLINDRICAL PARTS. THIS PRODUCT IS HIGHLY RESISTANT TO HEAT, VIBRATIONS, WATER, GASES, OILS, HYDROCARBONS AND MANY CHEMICALS. IDEAL TO PREVENT SMALL SCREW UP TO 1/4"(6MM) FROM LOOSENING. PERFECT FOR APPLICATION WHERE ADJUSTMENT OF SET SCREW OR SMALL FASTENERS IS REQUIRED AND EASY DISSASSEMBLY IS A MUST.

**TECHNICAL DATA**

<b>TYPE :</b>	METHACRYLATE ESTER
<b>COLOUR :</b>	PURPLE
<b>VISCOSITY :</b>	1000 CPS @ 25° C(77° F)
<b>HANDLING CURE TIME :</b>	20 MINUTES
<b>FUNCTIONAL CURE TIME :</b>	1-3 HOURS
<b>FULL CURE TIME :</b>	24 HOURS
<b>CONSISTENCY :</b>	LIQUID
<b>SPECIFIC GRAVITY :</b>	1,05
<b>TEMPERATURE RANGE :</b>	-55° C (-67° F) @ 150°C(302° F)
<b>MILITARY SPECIFICATIONS :</b>	MIL-S-46163 TYPE II GRADE M
<b>SHELF LIFE :</b>	24 MONTHS
<b>STORAGE :</b>	STORE THIS PRODUCT IN A COOL AND DRY PLACE. KEEP IN CLOSED CONTAINER AT ROOM TEMPERATURE (BETWEEN 7° C (46° F) AND 27° C (82° F)). KEEP OUT OF CHILDREN REACH. NEVER RETURN UNUSED MATERIAL INTO ORIGINAL CONTAINER, AS THIS MAY AFFECT THE PRODUCT PROPERTIES.

**APPLICATION METHOD**

THE **TECBLOK TK111** IS APPLIED DIRECTLY ON THE BOLT IN SUFFICIENT QUANTITY TO FILL THREADS. ALL SURFACE SHOULD BE CLEAN, DRY, WITHOUT DUST AND FAT FREE. SHAKE WELL BEFORE USING.

**IMPORTANT NOTICE**

ALL STATEMENTS, RECOMMENDATIONS AND TECHNICAL INFORMATION CONTAINED IN THIS DOCUMENT ARE BASED ON TESTS AND INFORMATION WHICH TEC-N-TEC BELIEVES TO BE ACCURATE AS OF THIS DATE. THE BUYERS HOWEVER SHOULD TEST THIS PRODUCT BEFORE USE. TEC-N-TEC WILL ASSUME NO OBLIGATION OR LIABILITY FOR RESULTS OBTAINED FROM THE USE OF THIS PRODUCT.

THE PRODUCT AND INFORMATION HEREIN ARE BELIEVES TO BE TRUE. TEC-N-TEC INC. WILL NOT BE LIABLE FOR ANY DIRECT, INDIRECT CONSEQUENTIAL ECONOMIC OR ANY OTHER DAMAGE WHATSOEVER, EXCEPT TO REPLACE THE PRODUCT AND OR REFUND THE PURCHASE PRICE TO THE PURCHASER.

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